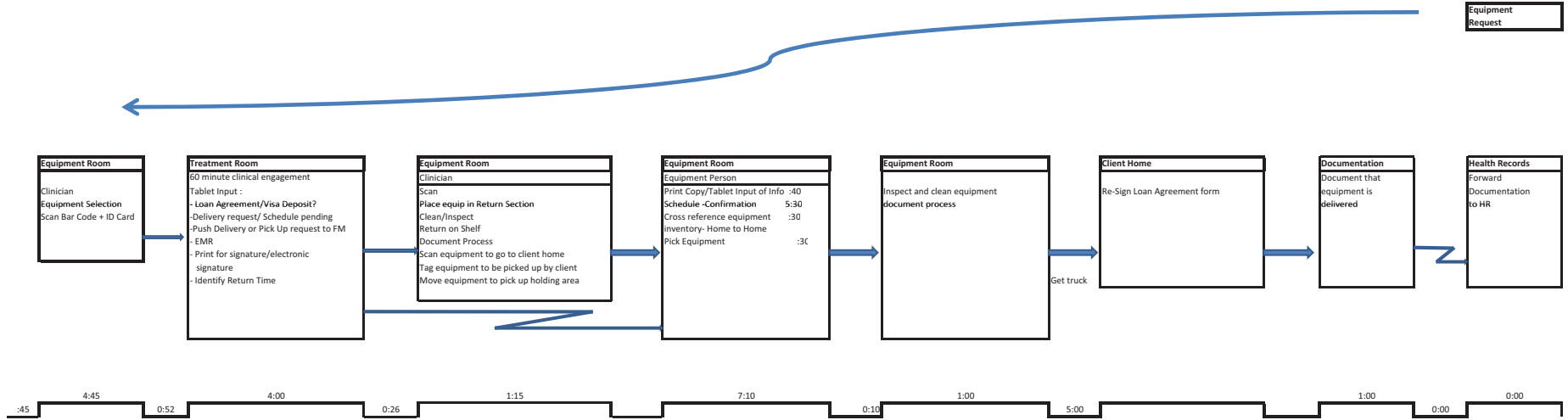


EQUIPMENT FUTURE STATE VALUE STREAM MAP



Design Loan Form

Standard Work Form for Equipment Loan Process

Equipment Inventory to be conducted
 *By Site
 *By Quantity - Workload
 *By Client Complexity
 *Kanban/Not for Loan Equipment

Standard Work Form for Equipment Person tasks:
 Preparation and Delivery Process
 Cleaning and Inspecting Equipment at the facility and client's home

Client not home - Develop Policy for courier service or pick up by family

VALUE QUOTIENT	=	PROCESS TIME	_____	x	100
		TOTAL TIME	_____		
	=		1150	x	100
			1583		
	=		72.00%		
TOTAL TIME	=	26 Minutes 23 seconds			
Reduction in Total Time	=	8 Minutes 16 Seconds			